# **SMOG Filter/Ex** – general filtering of dusts and gases





SMOG Filter-2400/Ex



## II 2 G c Ex e II T3

#### **Purpose**

SMOG Filter/Ex separators are efficient in cleaning the air of vapours, gases and dust particles in chemical laboratories, biological research units, analytical labs, during the grinding of various materials. Especially, they are applied in processes, accompanying by unpleasant smells, e.g. during gluing or using various types of aerosols. The appliance can be used within areas of explosion hazard, where explosive atmosphere can occur.

#### **Structure**

SMOG Filter/Ex absorber is constructed of subsequent elements:

- steel sheet housing.
- Ex fan located in the lower part of the device, at the side of clean air
- Paint-Stop pre-filter,
- high-efficiency HEPA filter class H13,
- cassettes with granulated activated carbon,
- terminal box,
- motor starter (to be installed within the room outside of the explosion risk area),
- inlet guard (on demand).

### **Operational Use**

SMOG Filter/Ex provide complete recirculation of the extracted air. The device inlet can be connected with a local exhaust, system of general ventilation or can be equipped with a protective inlet suction head. In all these cases, the extracted air is being returned (recirculated) back into the process room, after the filtration. The recirculation proceeds through a perforated outlet surface underneath the device.

The cassettes with granulated activated carbon absorb efficiently the majority of noxious chemical compounds, such as styrene, toluene, alcohols, phenol and many others. Dust contaminants are captured by the high-efficiency HEPA filter.

Absorptivity efficiency of the activated carbon for various vapours and gases is mentioned on next page.

Maintenance consists in:

- periodical cleaning of the Paint-Stop pre-filter,
- periodical replacement of the HEPA filter,
- periodical replacement of the cassettes with activated carbon.

Replacement of the Paint-Stop and HEPA filters ought to be carried out at the moment of noticeable decrease of air volume flow. Execute the replacement of the cassettes with activated carbon when the worse air quality (at the device outlet) is perceptible.

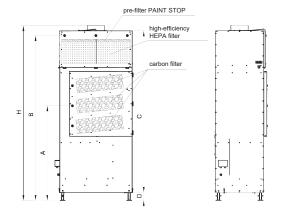
#### Technical Data

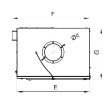
Туре	Part No.	Maximum volume flow [m³/h]	Marking	Maximum vacuum [Pa]	Motor rate [kW]	Supply voltage [V/Hz]	Acoustic pressure level [dB(A)]*	Weight [kg]
SMOG Filter-1200/Ex	801035	1200	II 2 G c Ex e II T3	1270	0,55	3x400/50	59	230
SMOG Filter-2400/Ex	801036	2350	II 2 G c Ex e II T3	1750	1,1	3x400/50	61	375

<sup>\*</sup> Acoustic pressure level has been measured at a distance of 1 m from the device.

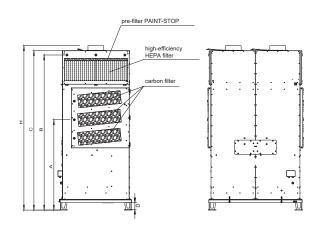
## SMOG Filter/Ex

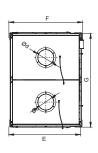
SMOG Filter-1200/Ex





SMOG Filter-2400/Ex

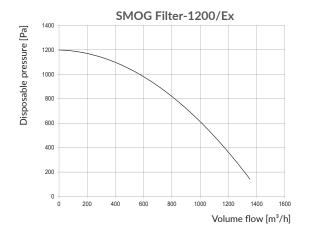




## Dimensions

Туре	A [mm]	B [mm]	C [mm]	D [mm]	E [mm]	F [mm]	G [mm]	H [mm]	Ød [mm]
SMOG Filter-1200/Ex	1105	1925	1885	95	845	900	600	2040	200
SMOG Filter-2400/Ex	1145	1965	2020	95	905	935	1185	2080	200

## Flow charts





## SMOG Filter/Ex

## Replaceable parts

#### High-efficiency HEPA filter

A	Туре	Part No.	Weight [kg]	Dimensions AxBxH [mm]	Class	Quantity of filters	Application	Filtration material
	FW-SF-Ex	FW-SF-Ex 852F00 3,2		390x535x292	H13	2	SMOG Filter-1200/Ex	Hydrophobic glass paper 99,95%.
			3,2			4	SMOG Filter-2400/Ex	

Cassette with activated carbon										
A	Type Part No. Weight Dimensions [kg] AxBxH [mm]		Quantity of filters	Application	Remarks					
	WA-ECO-20	838K98	24*	534x534x155	3	SMOG Filter-1200/Ex	Cassette housing			
					6	SMOG Filter-2400/Ex	is of cardboard and plywood.			

<sup>\*</sup>Weight of the active carbon ~20 kg.

Pre-filter Paint-Stop										
A B	Туре	Part No.	Weight [kg]	Dimensions AxBxH [mm]	Class	Quantity of filters	Application	Filtration material		
	PS-SF	050500	0.5	000 505 50	G3	1	SMOG Filter-1200/Ex	Glass unwoven with progressively increasing density.		
	r3-3F	852F02	0,5	800x535x50		2	SMOG Filter-2400/Ex			

## Additional equipment

Suction head									
D	Туре	Part No.	Weight [kg]	Diameter D [mm]					
	K-SF	810H70	0,7	Ø450					

#### SMOG Filter/Ex

#### Values of activated carbon absorption efficiency for various types of vapors and gases

High efficiency ethyl acrylate – C₅H<sub>8</sub>O<sub>2</sub> ethyl acrylate  $- C_5 H_8 O_2$  methyl acrylate  $- C_4 H_6 O_2$  acrylonitrile  $- C_3 H_3 N$  valericaldehyde  $- C_5 H_{10} O$  amyl alcohol  $- C_5 H_{12} O$  butyl alcohol  $- C_4 H_{10} O$  propyl alcohol  $- C_3 H_7 O H$  aniline  $- C_6 H_5 N H_2$  naphta (petroleum) naphta (coal tar) bromine –  $Br_2$ butyl cellosolve –  $C_6H_{14}O_2$ – cellosolve – C<sub>4</sub>H<sub>10</sub>O<sub>2</sub> cellosolve acetate  $-C_6H_{12}O_3$ butyl chloride  $-C_4H_9Cl$ propyl chloride  $-C_3H_7Cl$ monochlorobenzene  $-C_6H_5Cl$ chlorobenzene – C<sub>6</sub>H<sub>5</sub>Cl ethylene chlorhydrin – C<sub>2</sub>H<sub>5</sub>ClO chloroform - CHCl3 chloroform – CHU<sub>3</sub> chloronitropropane –  $C_3H_0$ chloropicrin – CCl<sub>3</sub>NO<sub>2</sub> chlorobutadiene –  $C_4H_5$ Cl cyclohexanol –  $C_6H_{12}$ O cyclohexanone –  $C_6H_{10}$ O tetrachloroethane –  $C_2H_2Cl_4$ tetrachloroethylene –  $C_2Cl_4$ carbon tetrachloride –  $CCl_4$ decane – C<sub>10</sub>H<sub>22</sub> dioxane – C<sub>4</sub>H<sub>8</sub>O<sub>2</sub> dibromomethane – CH₂Br₂ with the children of the control of dichloronitroethane –  $C_3H_6Cl_2$ dichloropropane –  $C_3H_6Cl_2$ dimethylaniline –  $C_8H_{11}N$ amyl ether –  $C_{10}H_{22}O$ butyl ether –  $C_8H_{18}O$ dichloroethyl ether –  $C_4H_8Cl_2O$ isopropyl ether –  $C_6H_{14}O$ propyl ether – C<sub>6</sub>H<sub>14</sub>O ethyl benzene –  $C_8H_{10}$ phenol –  $C_6H_6O$ heptane –  $C_7H_{16}$ heptylene – C<sub>7</sub>H<sub>14</sub> indole – C<sub>8</sub>H<sub>7</sub>N isophorone - C<sub>9</sub>H<sub>14</sub>O iodine – I iodoform – CHI<sub>3</sub> camphor – C<sub>10</sub>H<sub>16</sub>O diethyl ketone - C₅H<sub>10</sub>O

dipropyl ketone –  $C_7H_{14}O$ methyl butyl ketone –  $C_6H_{12}O$ methyl isobutyl ketone –  $C_6H_{12}O$ methyl ethyl ketone –  $C_4H_8O$ creosole –  $C_8H_{10}O_2$ cresol –  $C_7H_8O$ cresol –  $C_7H_8O$ crotonaldehyde –  $C_4H_6O$ ethyl silicate –  $C_8H_{20}O_4Si$ acrylic acid –  $C_3H_4O_2$ caprylic acid –  $C_8H_{16}O_2$ butyric acid –  $C_4H_8O_2$ lactic acid –  $C_3H_6O_3$ uric acid –  $C_5H_6N_4O_3$ acetic acid –  $C_5H_6N_4O_3$ acetic acid –  $C_5H_6N_4O_3$ valeric acid  $-C_5H_{10}O_2$ menthol  $-C_{10}H_{20}O$ ethyl mercaptan  $-C_2H_6S$ euty:  $\Pi \text{ercaptan} - \text{L}_2 \text{H}_6 \text{S}$ propy! mercaptan  $-\text{C}_3 \text{H}_8 \text{S}_2$  -methyl cellosolve  $-\text{C}_3 \text{H}_8 \text{O}_2$  -methyl cellosolve acetate  $-\text{C}_5 \text{H}_{10} \text{O}_3$ methylcyclohexanol  $-\text{C}_7 \text{H}_{14}$ methylcyclohexanol  $-\text{C}_7 \text{H}_{14} \text{O}$ urea  $-\text{CH}_4 \text{N}_2 \text{O}$ kerosene nicotyne – C<sub>10</sub>H<sub>14</sub>N<sub>2</sub>  $\begin{array}{l} \text{nicotyne} - C_{10}H_{14}N_2\\ \text{nitrobenzene} - C_{6}H_{5}NO_2\\ \text{nitrobenzene} - C_{5}H_{5}NO_2\\ \text{nitroglicerine} - C_{3}H_{5}N_{3}O_{9}\\ \text{nitropropane} - C_{5}H_{7}NO_2\\ \text{nitropropane} - C_{5}H_{7}NO_2\\ \text{nonane} - C_{9}H_{20}\\ \text{amyl acetate} - C_{7}H_{14}O_2\\ \text{butyl acetate} - C_{4}H_{12}O_2\\ \text{ethyl acetate} - C_{6}H_{10}O_2\\ \text{propyl acetate} - C_{5}H_{10}O_2\\ \text{octane} - C_{12}H_{8}Cl_{9}\\ \text{octane} - C_{12}H_{8}Cl_{9}\\ \text{outhous conservations} \end{array}$ ozone –  $O_3$ paradichlorobenzene –  $C_6H_4Cl_2$ – pentanone –  $C_5H_{10}O$ perchloroethylene – C₂Cl₄ pyridine –  $C_5H_5N$ dimethylsulphate –  $C_2H_6O_4S$ skatole – C<sub>9</sub>H<sub>9</sub>N styrene monomer-turpentine – C<sub>10</sub>H<sub>16</sub> mesityl oxide – C<sub>6</sub>H<sub>10</sub>O toluene –  $C_7H_8$ toluidine –  $C_7H_9N$ trichloroethylene –  $C_2HCl_3$ 

## Average efficiency acetone – C<sub>3</sub>H<sub>6</sub>O

acetylene –  $C_2H_2$ acrolein –  $C_3H_4O$ butyraldehyde – C<sub>4</sub>H<sub>8</sub>O ethyl alcohol – C<sub>2</sub>H<sub>5</sub>OH methyl alcohol –  $CH_3OH$ benzene –  $C_6H_6$ ethyl bromide –  $C_2H_5Br$ methyl bromide –  $CH_3Br$ butadiene – C<sub>4</sub>H<sub>6</sub> chlorine – Cl<sub>2</sub> ethyl chloride – C<sub>2</sub>H<sub>5</sub>Cl vinyl chloride – C<sub>2</sub>H<sub>3</sub>Cl cyclohexene – C<sub>6</sub>H<sub>10</sub> dichlorodifluoromethan – CCl<sub>2</sub>F<sub>2</sub> dichtyl amine – C.H. N diethyl amine – C<sub>4</sub>H<sub>11</sub>N carbon disulphyde – CS<sub>2</sub> ether –  $C_4H_{10}O$ ethyl ether –  $C_4H_{10}O$ ethyl amine –  $C_2H_7N$ fluorotrichloromethan - CCl₃F phosgene – COCl<sub>2</sub> anaesthetics hexane - C<sub>6</sub>H<sub>14</sub> hexane –  $C_6H_{14}$ hexylene –  $C_6H_{12}$ hexyne –  $C_6H_{10}$ isoprene –  $C_5H_8$ hydrogen iodide – HI xylene –  $C_8H_{10}$ formic acid – HCOOH methyl mercaptan – CH₃SH ethyl formate –  $C_3H_6O_2$ methyl formate –  $C_2H_4O_2$ nitromethane –  $CH_3NO_2$ methyl acetate - C<sub>3</sub>H<sub>6</sub>O<sub>2</sub> pentane - C<sub>5</sub>H<sub>12</sub> pentylene –  $C_5H_8$ pentyne –  $C_5H_8$ propionandehyde – C₃H<sub>6</sub>O ethylene oxide - C<sub>2</sub>H<sub>4</sub>O carbon monoxide - CO

**Low efficiency** acetaldehyde − C<sub>2</sub>H<sub>4</sub>O ammonia − NH<sub>3</sub> hydrogen bromide – HBr hydrogen bromide – HBr butane –  $C_4H_{10}$  butanene –  $C_4H_8$ 0 butylene –  $C_4H_8$  butyne –  $C_4H_8$  propylene –  $C_5H_8$  propylene –  $C_5H_8$  propyne –  $C_5H_8$  hydrogen selenide –  $C_5H_8$  bydrogen selenide –  $C_5H_8$ hydrogen selenide – H₂Se hydrogen sulphide – H₂S sulphur trioxide – SO₃