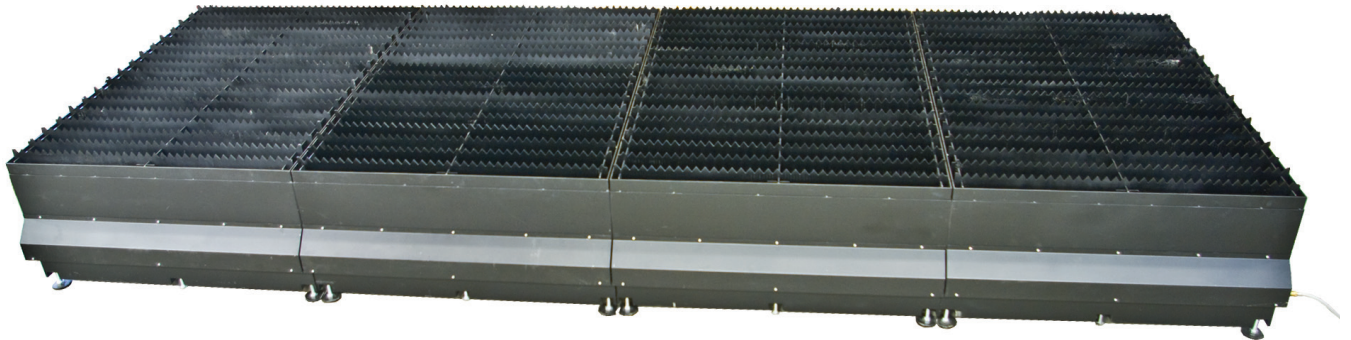


SCT – flame cutting table



Purpose

The table for thermal cutting (gas and plasma) type SCT is meant for capturing of dust, fume and gas arising during the steel sheets cutting. Those substances are noxious to the environment and harmful to health. Application of the SCT table provides efficient removal of contamination, directly at the emission source – i.e. from the grate surface. SCT table, cooperating with a filtering unit of suitable volume flow, provides clean air at the workplace, protecting the environment and health of the working people.

Structure

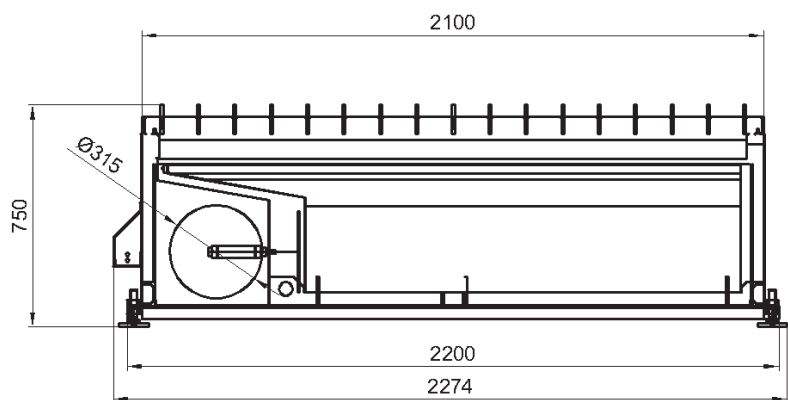
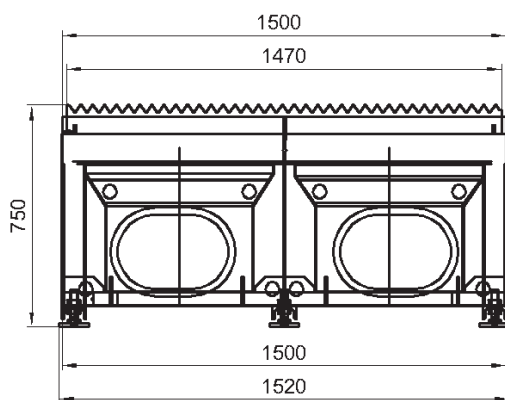
The table consists of subsequent assemblies:

- table body,
- replaceable grate,
- container for waste,
- shut-off damper assembly,
- pneumatic control elements of the shut-off damper.

The table is constructed of single modules, while the single modules are divided into 2 sections. Depending on the size of the elements submit to cutting, the tables can be suited together in a way providing adequate total length. The material for cutting ought to be placed on the tables grates which is constructed of specifically shaped steel sheet. Due to its shape, the grate will not get burnt. During the cutting process, the spatters and impurities of the processed material fall into the subsequent waste containers that are easy to empty. Mounting eye grips, provided at the waste containers, are for lifting the elements and significantly simplify the cleaning process. Due to the container construction, it is easy to remove the accumulated slug. Additionally, the containers are protected with an extra grill, so the small processed elements would not fall onto the waste container bottom. As the shut-off damper system is opened pneumatically, (by means of the micro-switches), the extraction proceeds exclusively from one section, right where the cutting process takes place, resulting in significant extraction efficiency of the polluted air and also energy saving.

Recommended extraction efficiencies with reference to grate surface are:

- for gas cutting – 2000 m³/h for 1 m² grate surface,
- for plasma cutting – 4000 m³/h for 1 m² grate surface.



Technical data

Type	Part no.	Grate surface of 1 module [m ²]	Grate surface of the segment [m ²]	Recommended volume of the extracted air within one module	
				for gas cutting [m ³ /h]	for plasma cutting [m ³ /h]
SCT	813S10	1,5	3,15	3000	6000

NOTE: In configuration with UFO-4 filtering unit, its real volume flow is twice reduced in comparison with nominal flow. This should be taken into account while choosing the device size. For example in case of UFO-4-M/N-2 (nominal flow 10 000 m³/h) – real flow during plasma cutting or gas cutting will be 5000 m³/h.