dust-gas filtering units

HARD-S – filtration of dust and gas



HARD-1000-S

HARD-2000-S

HARD-5000-S

Purpose

HARD-S filtering unit has been developed for cleaning the air from dust-gas contamination, whereby dusts can have dry- and also viscous properties. Among others, it is an ideal solution for:

- filtration of the aerosols arising during spray painting of not large surfaces,
- filtration of the air polluted with dust and gas arising during rubber laser cutting, cutting of materials as plywood, plexi, acrylic and other plastics or grinding the above mentioned materials,
- dust- and gas contamination arising during polishing of various materials,
- oil laden welding fumes with gas emitted during the welding process,
- ation of the air polluted with fat particles at the kitchen extraction hoods,
- unpleasant aromas in chemistry laboratories,
- vapours arising during upholstery works among others cutting and gluing.

Structure

HARD-S consists of following elements:

- housing of steel sheet,
- radial fan cast aluminium housing,
- pre-filter Paint-Stop spunbond class G3,

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- pocket filter class F8,
- high-efficiency HEPA filter class H13,
- gas absorber cassettes with granulated active carbon,
- two pressure controls (pressostats) activating the light signalling at the moment of excessive flow resistances of the pocket filter and the high-efficiency filter,
- connections to mount the extraction arms and discharge hoses (HARD-1000-S and HARD-2000-S), or discharge conduit (HARD-5000-S)
- silencer at the fan outlet,
- hour-meter for measuring the work time,
- control unit.

Operational use

HARD-5000-S ought to be fastened stably to the floor surface. Install the extraction arms, hoses or extraction installation to the connections. In the course of operational use, observe the replacement periods of filters according to indications of signal lamps, activated by pressure controls (pressostat). In case when the given signal lamp lights on, replace the clogged filter for a new. Granulated active carbon must be replaced at the moment when it is losing its absorbing properties (organoleptic observation). For this purpose, observe the hour-meter indications. In application where the air should be expelled outdoors, equip the outlet of the HARD-5000-S with an R-5000 discharge fitting piece, to connect the Ø315 mm ventilation conduit.

Туре	Part no.	Maximum volume flow	Maximum vacuum	uum voltage [µw]		•	e level [dB(A)] from ance of:	Weight [kg]	Suction connections ²
		[m³/h]1	[Pa]		1 m	5 m	[Kg]	connections-	
HARD-1000-S	800092	1250	1700	230	0,75	70	67	180	1xØ160 mm 2xØ125 mm
HARD-2000-S	800088	2000	2000	230	1,5	73	66,5	237	1xØ200 mm 2xØ160 mm 2x250x152 mm
HARD-5000-S	800093	6500	4200	3x400	5,5	76	72	695	1xØ400 mm

Technical data

1. Volume flow was specified at clean filters.

2. References for the ERGO LUX extraction arms are on separate catalogue cards.

HARD-S



Flow charts



HARD-S

Replaceable filters

Pre-filter

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	Туре	Part no.	Weight [kg]	Dimensions AxBxH [mm]	Quantity of filters	Class	Filtration material	Purpose
PS-HARD-2000 PS-HARD-5000		838F76	0.5	700x740x50	1	G3	Glass spunbond with progressively growing	HARD-1000-S
	P3-HARD-2000-3	5 636F76 0,5	0,5	0,5 700x740x50	I	63		HARD-2000-S
	PS-HARD-5000-S	838F77	0,7	720x1030x50	1	G3	density.	HARD-5000-S

Pocket filter

	Туре	Part no.	Weight [kg]	Dimensions AxBxHxT [mm]	Quantity of filters	Class	Filtration material	Purpose
	FK-HARD-2000-S	838F86 2,	0.0	610x610x360x20	1	F8	Polyester spunbond of progressive construction.	HARD-1000-S
			2,3					HARD-2000-S
	FK-HARD-5000-S	838F82	4,5	720x1030x550x20	1	F8	Filtration efficiency 90%.	HARD-5000-S

High-efficiency HEPA filter

	Туре	Part no.	Weight [kg]	Dimensions AxBxH [mm]	Quantity of filters	Class	Filtration material	Purpose	
В	FW-HARD-1000-S	838F87	5,4	610x610x80	1	H13	Non-hygroscopic card- board of glass-fibre. Filtration efficiency	HARD-1000-S	
	FW-HARD-2000-S	838F83	18,8	610x610x292	1	H13		HARD-2000-S	
	FW-HARD-5000-S	838F84	23,5	762x610x292	2	H13	99,95%.	HARD-5000-S	

Granulated active carbon filter

	Туре	Part no.	Weight overall [kg]	Quantity of cassettes	Remarks	Purpose
	ORGANOSORB 10CO 4x8	874W04	20	1	Active carbon ought to be replaced	HARD-1000-S
			20	2	according to the indications of the hour-meter.	HARD-2000-S
			40	2		HARD-5000-S

Additional equipment

Brackets for ERGO extraction arms

Sort of the bracket	Туре	Part no.	Weight [kg]	Appropriate extraction arms	Purpose
2020 2020	DB-ERGO-D	817W29	4	ERGO-D	HARD-2000-S
90/00 200	DB-ERGO-L	817W28	4,2	ERGO-L	HARD-2000-S

Connection ferrules – to fasten the extraction flexible hoses

< D _n ►	Туре	Part no.	Dn [mm]	Purpose
	DC-125	830Z13	125	HARD-1000-S
	DC-160	830Z14	160	HARD-1000-S, HARD-2000-S
	DC-200	830Z15	200	HARD-2000-S

Outlet fitting piece

Ø315	Туре	Part no.	Weight [kg]	Purpose	
000 1215	R-5000 HARD	829R94	6	To fasten at the outlet of HARD-5000-S unitin order to connect the ventilation conduit.	